

8 Positioning pin hole

Nil	Housing B bottom ^{*2}	Housing B bottom
к	Body bottom 2 locations	Body bottom

9 Actuator cable type/length*4

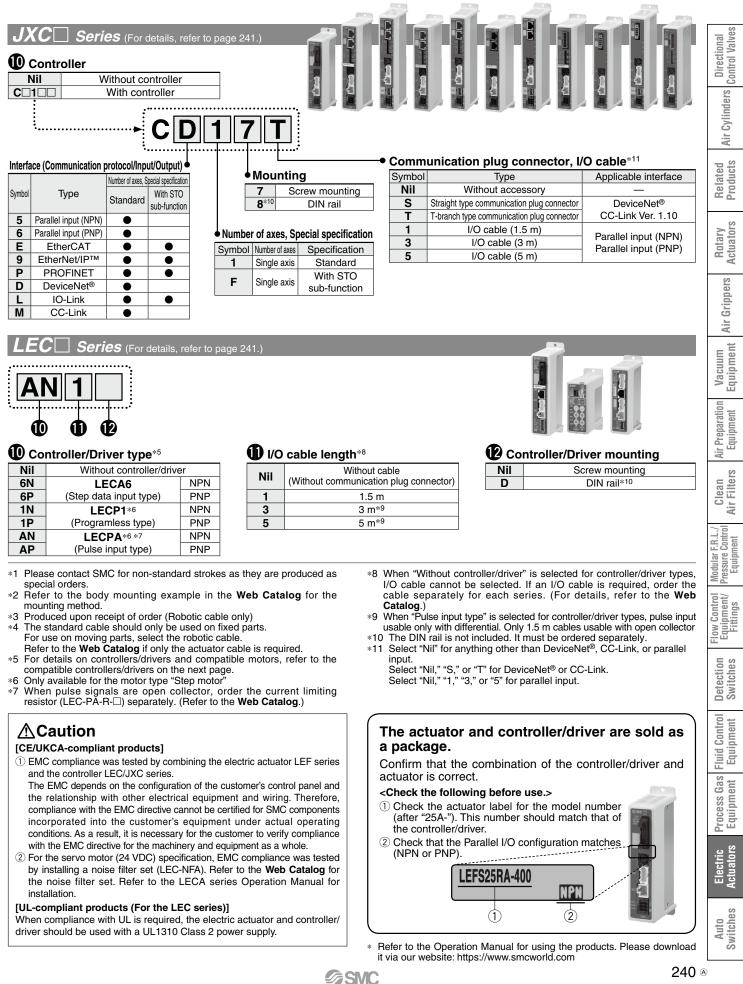
Standard cable [m]		Robotic cable			[m]
Nil	None	R1	1.5	RA	10* ³
S1	1.5*6	R3	3	RB	15* ³
S3	3* ⁶	R5	5	RC	20*3
S5	5* ⁶	R8	8* ³		
				-	

* The 25A- series specifications and dimensions are the same as those of the standard model.



Electric Actuator/Slider Type Ball Screw Drive 25A-LEFS Series

Step Motor (Servo/24 VDC) Servo Motor (24 VDC) Secondary Battery Compatible



25A-LEFS Series Step Motor (Servo/24 VDC) Servo Motor (24 VDC) Secondary Battery Compatible

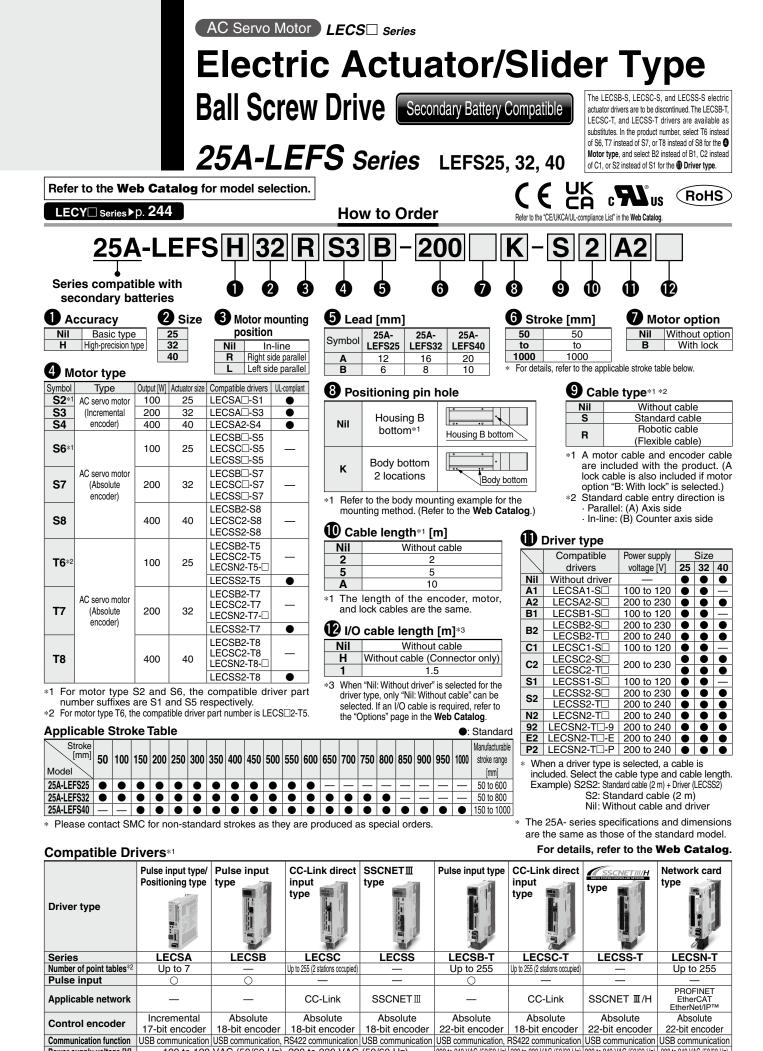
Compatible Controllers/Drivers

Type		Step data input type	Programless type	Pulse input type	
Series	JXC51 JXC61	LECA6	LECP1	LECPA	
Features			Capable of setting up operation (step data) without using a PC or teaching box	Operation by pulse signals	
Compatible motor	Step motor Servo motor (Servo/24 VDC) (24 VDC)		Step motor (Servo/24 VDC)		
Max. number of step data	64 p	oints	14 points	_	
Power supply voltage		24 \	/DC		

	EtherCAT direct input type	EtherCAT direct input type with STO sub-function	EtherNet/IP™ direct input type	EtherNet/IP™ direct input type with STO sub-function	PROFINET direct input type	PROFINET direct input type with STO sub-function	DeviceNet® direct input type	IO-Link direct input type	IO-Link direct input type with STO sub-function	CC-Link direct input type
Туре										
Series	JXCE1	JXCEF	JXC91	JXC9F	JXCP1	JXCPF	JXCD1	JXCL1	JXCLF	JXCM1
Features	EtherCAT direct input	EtherCAT direct input with STO sub-function	EtherNet/IP™ direct input	EtherNet/IP™ direct input with STO sub-function	PROFINET direct input	PROFINET direct input with STO sub-function	DeviceNet [®] direct input	IO-Link direct input	IO-Link direct input with STO sub-function	CC-Link direct input
Compatible motor	Step motor (Servo/24 VDC)									
Max. number of step data		64 points								
Power supply voltage					24 \	/DC				

Directional Control Valves
Air Cylinders
Related Products
Rotary Actuators
Air Grippers
Vacuum Equipment
Air Preparation Equipment
Clean Air Filters
Modular F.R.L./ Pressure Control Equipment
Flow Control Equipment/ Fittings
Detection Switches
Fluid Control Equipment
Process Gas Equipment
Electric Actuators
Auto Switches

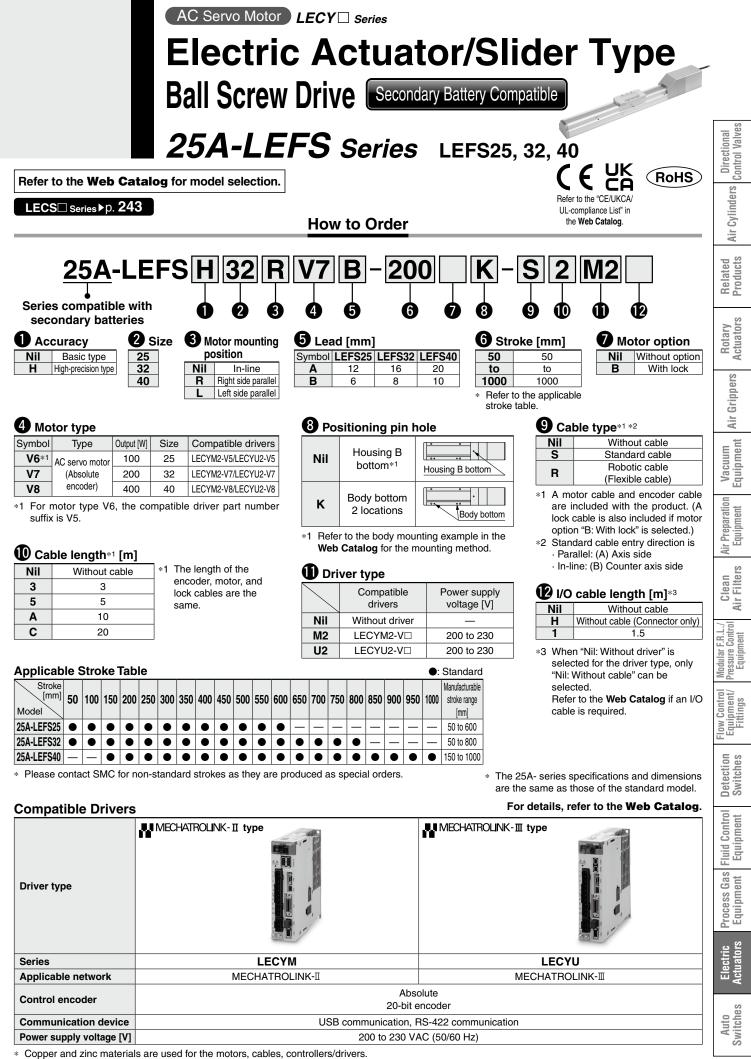




 Power supply voltage [V]
 100 to 120 VAC (50/60 Hz), 200 to 230 VAC (50/60 Hz)
 200 to 240 VAC (50/60 Hz) 200 to 240 VAC (50/60 Hz)

 *1
 Copper and zinc materials are used for the motors, cables, controllers/drivers.
 *2
 The LECSN-T only supports PROFINET and EtherCAT.



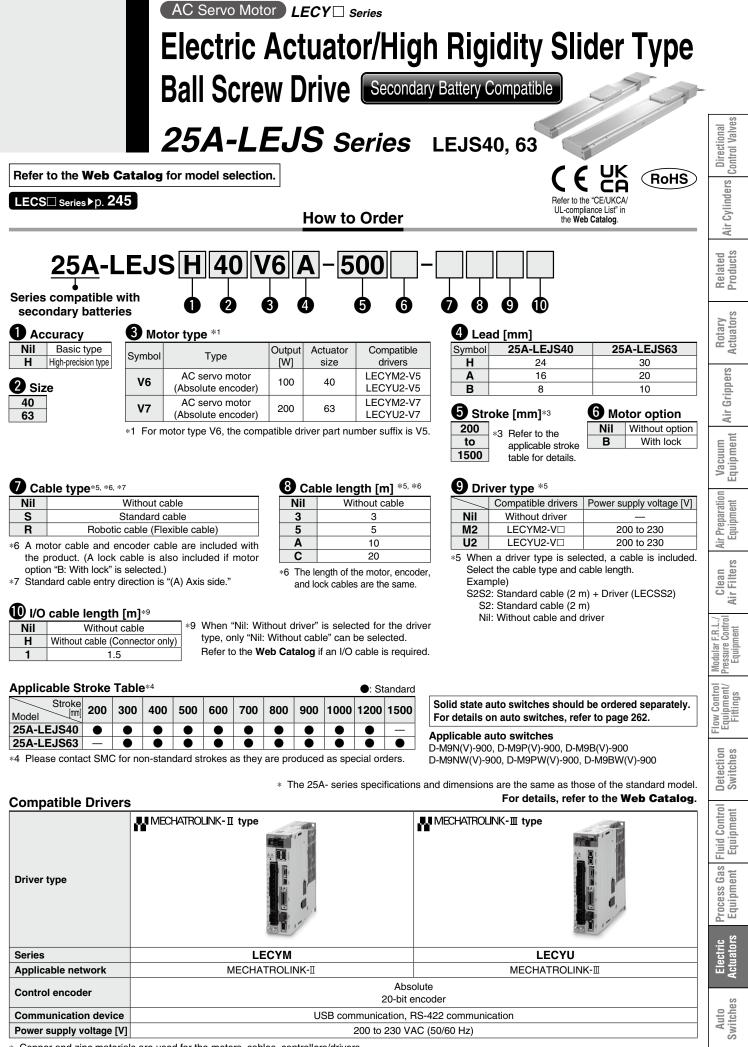


SMC



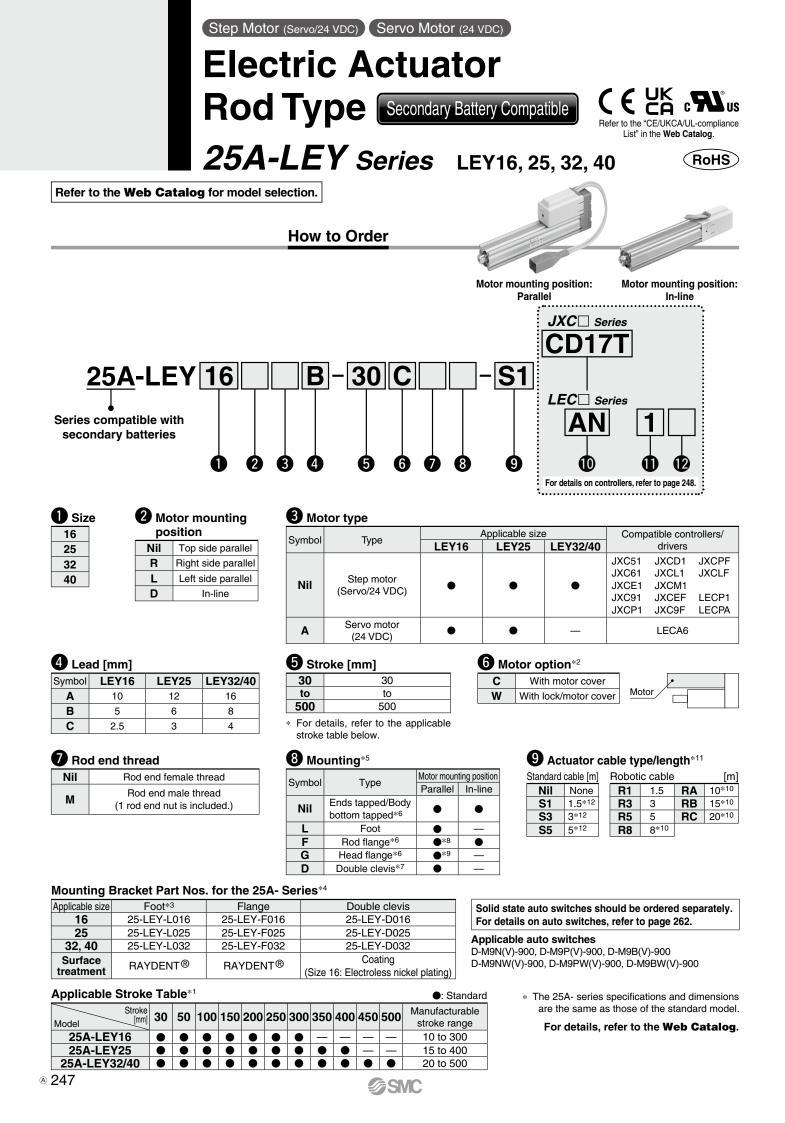
SMC

*11 The LECSN-T only supports PROFINET and EtherCAT.



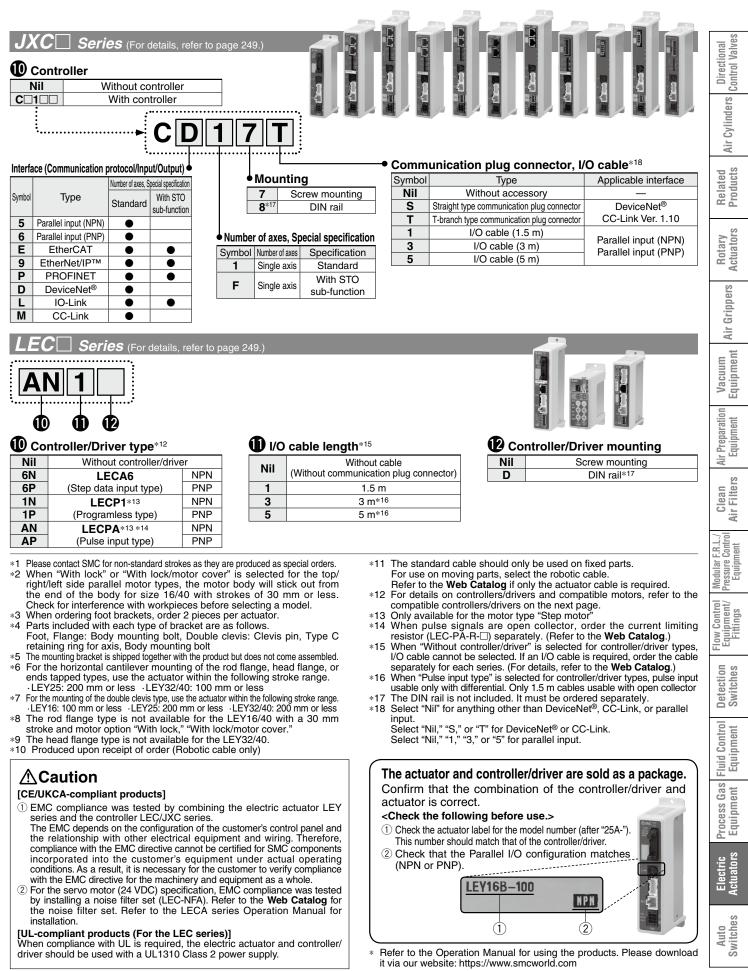
* Copper and zinc materials are used for the motors, cables, controllers/drivers.





Electric Actuator Rod Type 25A-LEY Series

Step Motor (Servo/24 VDC) Servo Motor (24 VDC) Secondary Battery Compatible



25A-LEY Series Step Motor (Servo/24 VDC) Servo Motor (24 VDC) Secondary Battery Compatible

Compatible Controllers/Drivers

Туре	Step data input type	Step data input type	Programless type	Pulse input type
Series	JXC51 JXC61	LECA6	LECP1	LECPA
Features	Parallel I/O	Parallel I/O	Capable of setting up operation (step data) without using a PC or teaching box	Operation by pulse signals
Compatible motor	Step motor Servo motor (Servo/24 VDC) (24 VDC)		Step motor (Servo/24 VDC)	
Max. number of step data	64 p	oints	14 points	_
Power supply voltage		24 \	/DC	

	EtherCAT direct input type	EtherCAT direct input type with STO sub-function	EtherNet/IP™ direct input type	EtherNet/IP™ direct input type with STO sub-function	PROFINET direct input type	PROFINET direct input type with STO sub-function	DeviceNet® direct input type	IO-Link direct input type	IO-Link direct input type with STO sub-function	CC-Link direct input type
Туре										
Series	JXCE1	JXCEF	JXC91	JXC9F	JXCP1	JXCPF	JXCD1	JXCL1	JXCLF	JXCM1
Features	EtherCAT direct input	EtherCAT direct input with STO sub-function	EtherNet/IP™ direct input	EtherNet/IP™ direct input with STO sub-function	PROFINET direct input	PROFINET direct input with STO sub-function	DeviceNet [®] direct input	IO-Link direct input	IO-Link direct input with STO sub-function	CC-Link direct input
Compatible motor	Step motor (Servo/24 VDC)									
Max. number of step data	64 points									
Power supply voltage					24 \	/DC				

Directional Control Valves
Air Cylinders
Related Products
Rotary Actuators
Air Grippers
Vacuum Equipment
Air Preparation Equipment
Clean Air Filters
Modular F.R.L./ Pressure Control Equipment
Flow Control Equipment/ Fittings
Detection Switches
Fluid Control Equipment
Process Gas Equipment
Electric Actuators
Auto Switches



AC Servo Motor LECS Series

Electric Actuator Rod Type Secondary Battery Compatible The LECSB-S, LECSC-S, and LECSS-S electric actuator drivers are to be discontinued. The LECSB-T, LECSC-T, and LECSS-T drivers are available as substitutes. In the product number, select T6 instead of S6, or T7 instead of S7 for the @ Motor type, and select B2 instead of B1, C2 instead of S7 for the @ Motor type, and select B2 instead of B1, C2 instead of S7 for the @ Motor type, and select B2 instead of B1, C2 instead of S7 for the @ Driver type. Secondary Battery Compatible

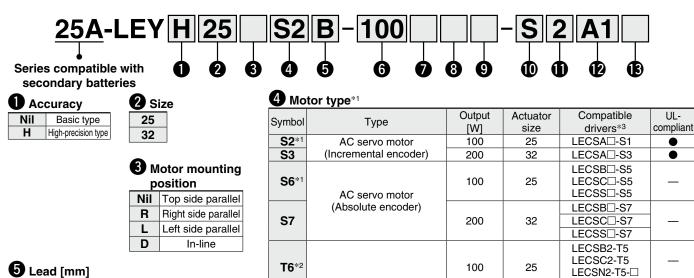
25A-LEY Series LEY25, 32 Size

LECY□ Series ▶ p. 253

25, 32

(RoHS)

How to Order



AC servo motor

(Absolute encoder)

*3 For details on the driver, refer to the Web Catalog.

Without option

With lock*1

When "With lock" is selected for the top/right/left side parallel motor types, the motor body will stick out from

the end of the body for size 25 with strokes of 30 mm

or less. Check for interference with workpieces before

Motor

T7

Motor option

selecting a model

Nil

В

*1

Symbol	LEY25	LEY32*1				
Α	12	16 (20)				
В	6	8 (10)				
С	3	4 (5)				

*1 The values shown in () are the leads for the size 32 top/right/left side parallel motor types. (Equivalent leads which include the pulley ratio [1.25:1])

6 Stroke [mm]

30	30
to	to
500	500

 For details, refer to the applicable stroke table below.

8 Rod end thread

Nil	Rod end female thread
м	Rod end male thread (1 rod end nut is included.)

Mounting Bracket Part Nos. for the 25A- Series

Applicable size	Foot*1	Flange	Double clevis
25	25-LEY-L025	25-LEY-F025	25-LEY-D025
32	25-LEY-L032	25-LEY-F032	25-LEY-D032
Surface treatment RAYDENT®		RAYDENT®	Coating (Size 16: Electroless nickel plating)

*1 When ordering foot brackets, order 2 pieces per actuator.

* Parts included with each type of bracket are as follows.

Foot, Flange: Body mounting bolt, Double clevis: Clevis pin, Type C retaining ring for axis, Body mounting bolt

Applicable Stroke Table Standard Manufacturable Stroke 50 100 150 200 250 300 350 400 450 500 30 [mm Model stroke range [mm] 15 to 400 25A-LEY25 • 25A-LEY32 20 to 500 • • •

* Please contact SMC for non-standard strokes as they are produced as special orders.

9 Mounting*1

32

200

*1 For motor type S2 and S6, the compatible driver part number suffixes are S1 and S5 respectively.

For motor type T6, the compatible driver part number is LECS 2-T5.

Cumbol	Turne	Motor mounting position		
Symbol	Туре	Parallel	In-line	
Nil	Ends tapped/ Body bottom tapped	•	•	
L	Foot		_	
F	Rod flange*2	●*4	•	
G	Head flange ^{*2}	●*5	_	
D	Double clevis*3	•	_	

LECSS2-T5

LECSB2-T7

LECSN2-T7-

*1 The mounting bracket is shipped together with the product but does not come assembled.

- *2 For the horizontal cantilever mounting of the rod flange, head flange, or ends tapped types, use the actuator within the following stroke range.
 25A-LEY25: 200 mm or less
 - · 25A-LEY32: 100 mm or less
- *3 For the mounting of the double clevis type, use the actuator within the following stroke range. . 25A-LEY25: 200 mm or less
 - · 25A-LEY32: 200 mm or less
- *4 The rod flange type is not available for the 25A-LEY25 with a 30 mm stroke and motor option "With lock."
- *5 The head flange type is not available for the 25A-LEY32.

Solid state auto switches should be ordered separately. For details on auto switches, refer to page 262.

Applicable auto switches D-M9N(V)-900, D-M9P(V)-900, D-M9B(V)-900

D-M9NW(V)-900, D-M9PW(V)-900, D-M9BW(V)-900

* The 25A- series specifications and dimensions are the same as those of the standard model. For details, refer to the Web Catalog.



Refer to the Web Catalog for model selection.

Electric Actuator Rod Type 25A-LEY Series

AC Servo Motor Size 25, 32 Secondary Battery Compatible





Motor mounting position: Parallel

Motor mounting position: In-line

Air Cylinders Control Valves

Related Products

Rotary Actuators

Air Grippers

Vacuum Equipment

Air Preparation Equipment

Clean Air Filters

Modular F.R.L./ Pressure Control Equipment

Switches

Directional

Cable type*1 *2

-	71
Nil	Without cable
S	Standard cable
R	Robotic cable (Flexible cable)

*1 A motor cable and encoder cable are included with the product. (A lock cable is also included if motor option "B: With lock" is selected.)

*2 Standard cable entry direction is

· Parallel: (A) Axis side

· In-line: (B) Counter axis side

B I/O cable length [m]*1

Nil	Without cable
н	Without cable (Connector only)
1	1.5

*1 When "Nil: Without driver" is selected for the driver type, only "Nil: Without cable" can be selected.

Refer to the Web Catalog if an I/O cable is required.

Cable length*1 [m]

Nil	Without cable
2	2
5	5
Α	10

*1 The length of the encoder, motor, and lock cables are the same.

Driver type*1

	Compatible drivers	Power supply voltage [V]
Nil	Without driver	_
A1	LECSA1-S	100 to 120
A2	LECSA2-S	200 to 230
B1	LECSB1-S	100 to 120
B2	LECSB2-S	200 to 230
D2	LECSB2-T	200 to 240
C1	LECSC1-S	100 to 120
C2	LECSC2-S	200 to 230
62	LECSC2-T	200 10 230
S1	LECSS1-S	100 to 120
S2	LECSS2-S	200 to 230
52	LECSS2-T□	200 to 240
N2	LECSN2-T	200 to 240
92	LECSN2-T□-9	200 to 240
E2	LECSN2-T□-E	200 to 240
P2	LECSN2-T□-P	200 to 240

*1 When a driver type is selected, a cable is included. Select the cable type and cable length. Example)

S2S2: Standard cable (2 m) + Driver (LECSS2)

S2: Standard cable (2 m)

Nil: Without cable and driver

Compatible	Drivers*1

	Pulse input type/ Positioning type	Pulse input type	CC-Link direct input type	SSCNETI type	Pulse input type	CC-Link direct input type	type	Network card type	Flow Control Equipment/ Fittings
Driver type									Detection Switches
						2		34	luid Control Equipment
Series	LECSA	LECSB	LECSC	LECSS	LECSB-T	LECSC-T	LECSS-T	LECSN-T	Fluid Equi
Number of point tables*2	Up to 7	_	Up to 255 (2 stations occupied)	_	Up to 255	Up to 255 (2 stations occupied)		Up to 255	
Pulse input	0	0		_	0			_	s Gas ment
Applicable network	_	_	CC-Link	SSCNET		CC-Link	SSCNET Ⅲ/H	PROFINET EtherCAT EtherNet/IP™	Process Gas Equipment
Control encoder	Incremental 17-bit encoder	Absolute 18-bit encoder	Absolute 18-bit encoder	Absolute 18-bit encoder	Absolute 22-bit encoder	Absolute 18-bit encoder	Absolute 22-bit encoder	Absolute 22-bit encoder	Electric Actuators
Communication function	USB communication	USB communication,	RS422 communication	USB communication	USB communication,	RS422 communication	USB communication	USB communication	AG
Power supply voltage [V]	100 to 120 V	/AC (50/60 Hz),	200 to 230 VA	C (50/60 Hz)	200 to 240 VAC (50/60 Hz)	200 to 230 VAC (50/60 Hz)	200 to 240 VAC (50/60 Hz)	200 to 240 VAC (50/60 Hz)	Auto witches

*1 Copper and zinc materials are used for the motors, cables, controllers/drivers.

*2 The LECSN-T only supports PROFINET and EtherCAT.



AC Servo Motor LECY Series

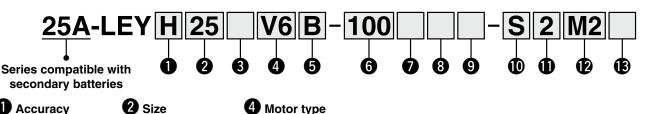
Electric Actuator Rod Type Secondary Battery Compatible 25A-LEY Series LEY25, 32 Size

LECS□ Series ▶ p. 251

25.32

(RoHS)

How to Order



Accuracy Nil Basic type High-precision type н

25 32

Nil

R

L

D

3 Motor mounting position

> Top side parallel Right side parallel

Left side parallel

In-line

4 Mo	tor type			
Symbol	Туре	Output [W]	Size	Compatible drivers
V6 *1	AC servo motor	100	25	LECYM2-V5 LECYU2-V5
V7	(Absolute encoder)	200	32	LECYM2-V7 LECYU2-V7

*1 For motor type V6, the compatible driver part number suffix is V5.

Motor mounting position

Parallel In-line

•

●*4

•*5

•

5 Lead [mm]

Symbol	25A-LEY25	25A-LEY32*1
Α	12	16 (20)
В	6	8 (10)
С	3	4 (5)

*1 The values shown in () are the leads for the size 32 top/right/left side parallel motor types. (Equivalent leads which include the pulley ratio [1.25:1])

8	Rod	end	thread
---	-----	-----	--------

Nil	Rod end female thread
м	Rod end male thread (1 rod end nut is included.)

6 Stroke [mm]

9 Mounting*1

Symbol

Nil

L

F

G

D

30	30
to	to
500	500

For details, refer to the applicable stroke table below.

Туре

Ends tapped/

Body bottom tapped *2

Foot

Rod flange*2

Head flange*2

Double clevis*3

0	Мо	tor	option

Nil	Without option
В	With lock*1

*1 When "With lock" is selected for the top/right/left side parallel motor types, the motor body will stick out from the end of the body for size 25 with strokes of 30 mm or less. Check for interference with workpieces before selecting a model.



- *1 The mounting bracket is shipped together with the product but does not come assembled.
- *2 For the horizontal cantilever mounting of the rod flange, head flange, or ends tapped types, use the actuator within the following stroke range. · LEY25: 200 mm or less · LEY32: 100 mm or less
- *3 For the mounting of the double clevis type, use the actuator within the following stroke range.
- · LEY25: 200 mm or less · LEY32: 200 mm or less The rod flange type is not available for the LEY25
- with a 30 mm stroke and motor option "With lock." *5 The head flange type is not available for the LEY32.

Mounting Bracket Part Nos. for the 25A- Series

Applicable size	Foot ^{*1}	Flange	Double clevis
25	25-LEY-L025	25-LEY-F025	25-LEY-D025
32	25-LEY-L032	25-LEY-F032	25-LEY-D032
Surface treatment	RAYDENT®	RAYDENT®	Coating (Size 16: Electroless nickel plating)

*1 When ordering foot brackets, order 2 pieces per actuator.

* Parts included with each type of bracket are as follows.

25A-LEY32

Foot, Flange: Body mounting bolt, Double clevis: Clevis pin, Type C retaining ring for axis, Body mounting bolt

Solid state auto switches should be ordered separately. For details on auto switches, refer to page 262.

Applicable auto switches

D-M9N(V)-900, D-M9P(V)-900, D-M9B(V)-900 D-M9NW(V)-900, D-M9PW(V)-900, D-M9BW(V)-900

Applicable Stroke Table									
Stroke [mm]	30	50	100	150	200	250	300	350	
25A-LEY25									

									Standard
100	150	200	250	300	350	400	450	500	Manufacturable stroke range [mm]
•				•			—	_	15 to 400
•									20 to 500

Please contact SMC for non-standard strokes as they are produced as special orders.

* The 25A- series specifications and dimensions are the same as those of the standard model. For details, refer to the Web Catalog.



Refer to the Web Catalog for model selection.

-LEY Series **Rod Type** AC Servo Motor Size 25, 32 Secondary Battery Compatible





Motor mounting position: Parallel

Electric Actuator

Motor mounting position: In-line

Air Cylinders Control Valves

Related Products

Rotary Actuators

Air Grippers

Vacuum Equipment

Air Preparation Equipment

Clean Air Filters

Modular F.R.L./ Pressure Control Equipment

Flow Control Equipment/ Fittings

Switches Auto

Directional

Cable type*1 *2

Nil	Without cable
S	Standard cable
R	Robotic cable (Flexible cable)

*1 A motor cable and encoder cable are included with the product. (A lock cable is also included if motor option "B: With lock" is selected.)

*2 Standard cable entry direction is Parallel: (A) Axis side
In-line: (B) Counter axis side

B I/O cable length [m]*1

-	
Nil	Without cable
Н	Without cable (Connector only)
1	1.5

*1 When "Nil: Without driver" is selected for the driver type, only "Nil: Without cable" can be selected.

Refer to the Web Catalog if an I/O cable is required.

Cable length [m]*1

Nil	Without cable		
3	3		
5	5		
Α	10		
С	20		

*1 The length of the motor and encoder cables are the same. (For with lock)

Driver type

	Compatible drivers	Power supply voltage [V]
Nil	Without driver	—
M2	LECYM2-V□	200 to 230
U2	LECYU2-V	200 to 230

* When a driver type is selected, a cable is included. Select the cable type and cable length.

Compatible Drivers

Compatible Drivers			Detection Switches
Driver type	MECHATROLINK-II type	MECHATROLINK-III type	Fluid Control Equipment
Driver type			Process Gas Equipment
Series	LECYM	LECYU	ic DrS
Applicable network	MECHATROLINK-II	MECHATROLINK-II	ectr uato
Control encoder		olute encoder	Electric Actuators
Communication device	USB communication, F	RS-422 communication	ŝ
Power supply voltage [V]	200 to 230 V/	AC (50/60 Hz)	Auto itches

* Copper and zinc materials are used for the motors, cables, controllers/drivers.

