



Operation Manual

PRODUCT NAME

3 Port Air Operated Valve

MODEL / Series / Product Number

VTA301 Series

SMC Corporation

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Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

*1) ISO 4414: Pneumatic fluid power -- General rules relating to systems.

ISO 4413: Hydraulic fluid power -- General rules relating to systems.

IEC 60204-1: Safety of machinery -- Electrical equipment of machines .(Part 1: General requirements)

ISO 10218: Manipulating industrial robots -Safety.

etc.



Caution

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.



Warning

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.



Danger

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results.

The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product.

This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly.

The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.

2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.

3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.

2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.

3. An application which could have negative effects on people, property, or animals requiring special safety analysis.

4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.



Safety Instructions

Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”.

Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2)

Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.

This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.

3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

***2) Vacuum pads are excluded from this 1 year warranty.**

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction(WMD) or any other weapon is strictly prohibited.

2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulation of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country.

Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.



VTA301 Series

3 Port Air Operated Valve / Precautions 1

Be sure to read before handling.

Design / Selection

Warning

1. Confirm the specifications.

Products represented in this manual are designed only for use in compressed air systems.

Do not operate at pressures or temperatures, etc., beyond the range of specifications, as this can cause damage or malfunction. Please contact SMC when using a fluid other than compressed air. We do not guarantee against any damage if the product is used outside of the specification range.

2. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures (cover installation or approach prohibition) to prevent potential danger caused by actuator operation.

3. Effects of back pressure when using a manifold

Use caution when valves are used on a manifold, because an actuator may malfunction due to back-pressure. For single acting cylinder, take appropriate measures to prevent malfunction by using it with an individual exhaust manifold.

4. Holding of pressure

Since the valves are subject to air leakage, they cannot be used for applications such as holding pressure in a pressure vessel.

5. Not suitable for use as an emergency shut-off valve, etc.

VTA301 series are not designed for safety applications such as an emergency shutoff valve. If the valves are used for the mentioned applications, additional safety measures should be adopted.

6. Release of residual pressure

For maintenance purposes install a system for releasing residual pressure.

Ensure that the residual pressure between the valve and the cylinder is released.

7. Operation in a vacuum condition

This product cannot be used for vacuum. If installed in a vacuum piping, it will cause vacuum leakage.

8. Ventilation

Provide ventilation when using a valve in a confined area, such as in a closed control panel.

9. Do not disassemble the product or make any modifications, including additional machining.

It may cause human injury and/or an accident.

Caution

1. Operation in a low temperature condition

It is possible to operate a valve in an extreme temperature, as low as -10 °C. Take appropriate measures to avoid freezing of drainage, moisture etc. in low temperature.

2. Mounting orientation

Mounting orientation is free.

3. Initial lubrication of main valve

Grease has been applied to the main valve as initial lubricant.

Mounting

Warning

1. Operation in a low temperature condition

Install the products and operate them only after reading the operation manual carefully and understanding its contents. Also, keep the manual where it can be referred to as necessary.

2. Ensure sufficient space for maintenance activities.

When installing the products, allow access for maintenance and inspection.

3. Tighten threads with the proper tightening torque.

When installing the products, follow the listed torque specifications.

4. If air leakage increases or equipment does not operate properly, stop operation.

Initial function and leakage tests should be performed after installation.

5. Painting and coating

Warnings or specifications printed or affixed to the product should not be erased, removed or covered up.



VTA301 Series

3 Port Air Operated Valve / Precautions 2

Be sure to read before handling.

Piping

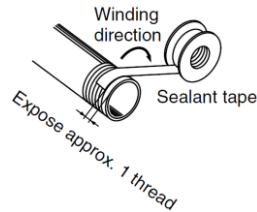
⚠ Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

2. Wrapping of pipe tape

When screwing piping or fittings into ports, ensure that chips from the pipe threads or sealing material do not enter the piping. Also, if pipe tape is used, leave 1 thread ridge exposed at the end of the threads.



3. Connection of fittings

1) For a fitting with sealant R or NPT, first, tighten it by hand, then use a suitable wrench to tighten the hexagonal portion of the body an additional two or three turns. For the tightening torque, refer to the table below.

| Connection thread size(R, NPT) | Proper tightening torque (N·m) |
|--------------------------------|--------------------------------|
| 1/8 | 3 to 5 |
| 1/4 | 8 to 12 |

Follow the procedure of the manufacturer when fittings other than SMC fittings are used.

- 2) If the fitting is tightened with excessive torque, a large amount of sealant will seep out. Remove the excess sealant.
- 3) Insufficient tightening may cause seal failure or loosen the threads.
- 4) For reuse
 - (1) Normally, fittings with a sealant can be reused up to 2 to 3 times.
 - (2) To prevent air leakage through the sealant, remove any loose sealant stuck to the fitting by blowing air over the threaded portion.
 - (3) If the sealant no longer provides effective sealing, wind sealing tape over the sealant before reusing. Do not use any form of sealant other than the tape type of sealant.
 - (4) Once the fitting has been tightened, backing it out to its original position often causes the sealant to become defective. Air leakage will occur.

4. Uni thread fittings

1) First, tighten the threaded portion by hand, then use a suitable wrench to tighten the hexagonal portion of the body further at wrench tightening angle shown below. For the reference value for the tightening torque, refer to the table below.

Connection Female Thread: Rc, NPT, NPTF

| Uni thread size | Wrench tightening angle after tightened by hand (deg) | Tightening torque (N·m) |
|-----------------|---|-------------------------|
| 1/8 | 30 to 60 | 3 to 5 |
| 1/4 | 30 to 60 | 8 to 12 |

Connection Female Thread: G

| Uni thread size | Wrench tightening angle after tightened by hand (deg) | Tightening torque (N·m) |
|-----------------|---|-------------------------|
| 1/8 | 30 to 45 | 3 to 4 |
| 1/4 | 15 to 30 | 4 to 5 |

- 2) The gasket can be reused up to 6 to 10 times. It can be replaced easily when it has sustained damage. A broken gasket can be removed by holding it and then turning it in the same direction as loosening the thread. If the gasket is difficult to remove, cut it with nippers, etc. In such a case, use caution not to scratch the seat face because the seat face of the fitting's 45° gasket is the sealing face.

Lubrication

⚠ Warning

1. Lubrication

- 1) The valve has been lubricated for life by the factory and does not require any further lubrication.
- 2) If a lubricant is used in the system, use class 1 turbine oil (no additives), ISO VG32. For details about lubricant manufacturers' brands, refer to the SMC website. Additionally, please contact SMC for details about class 2 turbine oil (with additives) ISO VG32. Once lubricant is utilized within the system, since the original lubricant applied within the product during manufacturing will be washed away, please continue to supply lubrication to the system. Without continued lubrication, malfunctions could occur. If turbine oil is used, refer to the Safety Data Sheet (SDS) of the oil.

2. Lubrication amount

If the lubrication amount is excessive, the oil may accumulate inside the valve, causing malfunction or response delay. So, do not apply a large amount of oil.



VTA301 Series

3 Port Air Operated Valve / Precautions 3

Be sure to read before handling.

Air Supply

Warning

1. Type of fluids

Please consult with SMC when using the product in applications other than compressed air.

2. When there is a large amount of drainage

Compressed air containing a large amount of drainage can cause the malfunction of pneumatic equipment. An air dryer or water separator should be installed upstream from filters.

3. Drain flushing

If condensation in the drain bowl is not emptied on a regular basis, the bowl will overflow. This may cause the malfunction of pneumatic equipment.

If the drain bowl is difficult to check and remove, the installation of a drain bowl with an auto drain option is recommended.

For compressed air quality, refer to SMC's Best Pneumatics catalog.

4. Use clean air.

Do not use compressed air that contains chemicals, synthetic oils that include organic solvents, salt, corrosive gases, etc., as it can cause damage or malfunction.

Caution

1. When extremely dry air is used as the fluid, degradation of the lubrication properties inside the equipment may occur, resulting in reduced reliability (or reduced service life) of the equipment. Please consult with SMC.

2. Install an air filter.

Install an air filter upstream near the valve. Select an air filter with a filtration size of 5 µm or smaller.

3. Take measures to ensure air quality, such as by installing an aftercooler, air dryer, or water separator.

Compressed air that contains a large amount of drainage can cause the malfunction of pneumatic equipment, such as valves. Therefore, take appropriate measures to ensure air quality, such as by providing an aftercooler, air dryer, or water separator.

4. If an excessive amount of carbon powder is present, install a mist separator on the upstream side of the valve.

If excessive carbon dust is generated by the compressor, it may adhere to the inside of a valve and cause it to malfunction.

For compressed air quality, refer to SMC's Best Pneumatics catalog.

Operating Environment

Warning

1. Do not use in an atmosphere containing corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these.

2. Do not use in an environment where flammable gas or explosive gas exists. Usage may cause a fire or explosion. The products do not have an explosion proof construction.

3. Do not use in a place subject to heavy vibration and/or shock.

4. The valve should not be exposed to prolonged sunlight. Use a protective cover. Note that the valve is not for outdoor use.

5. Remove any sources of excessive heat.

6. If it is used in an environment where there is possible contact with oil, weld spatter, etc., exercise preventive measures.

Caution

1. Temperature of ambient environment

Use the valve within the range of the ambient temperature specification of valve. In addition, pay attention when using the valve in environments where the temperature changes drastically.

2. Temperature of ambient environment

If the humidity rises, take measures to prevent the adhesion of water droplets on the valve.

Maintenance

Warning

1. Perform maintenance and inspection according to the procedures indicated in the operation manual.

If handled improperly, human injury and/or malfunction or damage of machinery and equipment may occur.

2. Removal of equipment, and supply/exhaust of compressed air

Before components are removed, first confirm that measures are in place to prevent workpieces from dropping, run-away equipment, etc. Then, cut off the supply air and electric power, and exhaust all air pressure from the system using the residual pressure release function.

When the equipment is operated after remounting or replacement, first confirm that measures are in place to prevent the lurching of actuators, etc. Then, confirm that the equipment is operating normally.

3. Low-frequency operation

Valves should be operated at least once every 30 days to prevent malfunction. (Use caution regarding the air supply.)

4. If the volume of air leakage increases or the valve does not operate normally, do not use the valve.

Perform periodic maintenance on the valve to confirm the operating condition and check for any air leakage.

Caution

1. Drain flushing

Remove drainage from the air filters regularly.

2. Lubrication

In the case of rubber seals, once lubrication has been started, it must be continued.

Use class 1 turbine oil (with no additives), VG32. If other lubricant oil is used, it may cause a malfunction. Please contact SMC for information on the suggested class 2 turbine oil (with additives), VG32.

3. Protection

Make sure that dust and/or other foreign matter cannot enter the valve from the unused port (e.g. exhaust port).



VTA301 Series

Specific Product Precautions 1

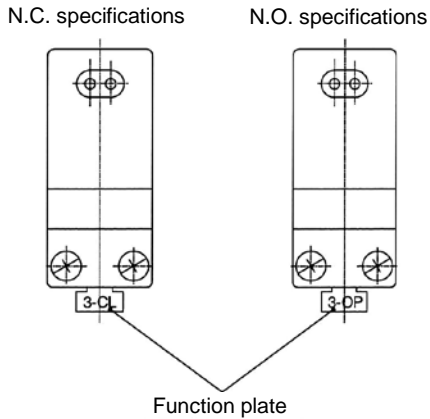
Be sure to read before handling.

Manifold Specification

Mounting

Warning

When mounting a valve on the manifold base, N.C. and N.O. can be reversed by a function plate orientation. Also, since cylinder acts reversely, confirm if the function plate is correctly mounted or not.



| Specifications | Function plate |
|----------------|----------------|
| N.C. | 3-CL |
| N.O. | 3-CP |

Port Direction

Caution

1. For the common exhaust type, pressurization or evacuation of the R port can cause a malfunction.
2. In the case of 6 stations or more, supply pressure from both sides of P port. In the case of common exhaust type, exhaust air from both sides of R port as well.

Caution

1. Each valve is fixed to the manifold base with two M4 mounting screws. Tighten the screws evenly when re-mounting.
 2. For mounting, tighten M4 or equivalent screws evenly into the mounting holes of the manifold base.
- Tightening torque of the mounting screw (M4): 1.4N·m

Changing from N.C. to N.O.

Caution

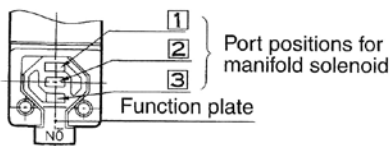


Figure: For N.C.

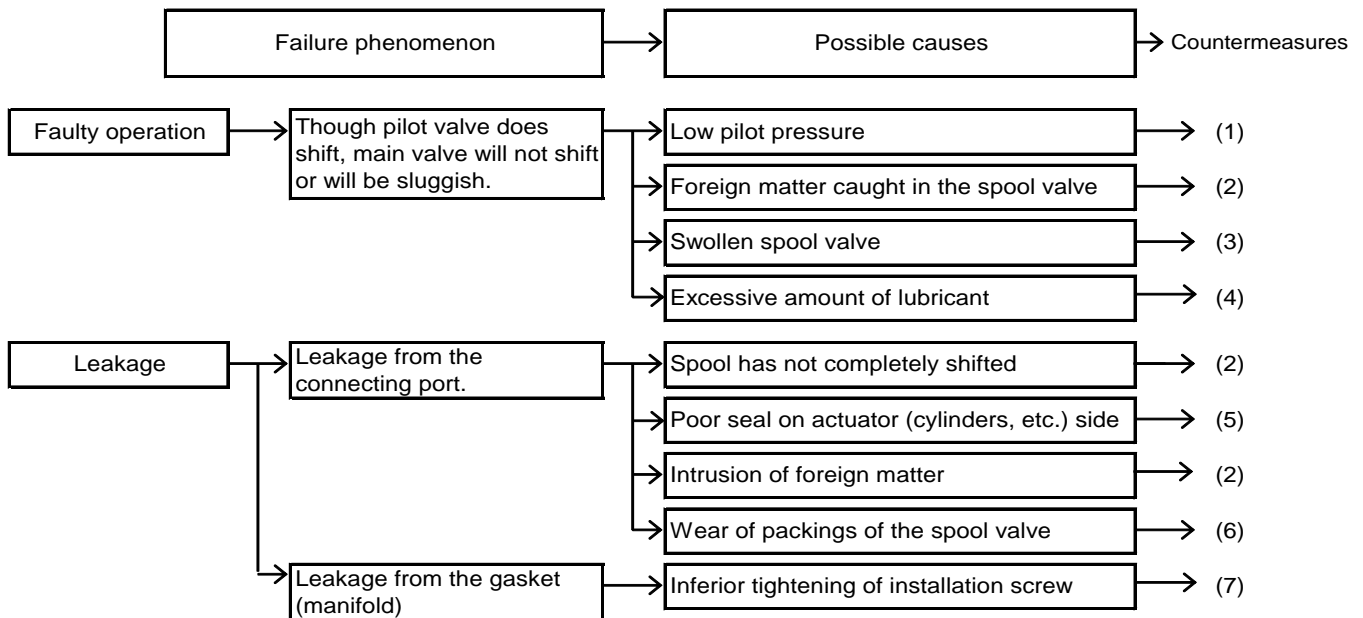
If N.O. valve is needed, remove mounting screws of the required valve and turn over the function plate. (Make sure that there are gaskets on both sides of the plate.)

Then, tighten the mounting screws to fix the valve to the manifold base.

* This product is delivered as N.C. valve.

Troubleshooting

Should any trouble be found during operation, trace the source of the trouble in the following order and take corrective action.



| No. | Countermeasures |
|-----|--|
| (1) | Adjust pressure so that pilot pressure will fall within operating pressure range during operation. |
| (2) | In case of intrusion of foreign matter, to remove foreign matter by air blow of piping and then replace valve. |
| (3) | <ul style="list-style-type: none"> · If incorrect oil has been used for lubrication, remove the oil with air blow and replace the valve with a new one. If a lubricant is used in the system after the replacing the valve, use turbine oil Class 1 (ISO VG32). · If there is a large amount of condensate or condensate cannot be removed completely, mount an auto drain or install a dryer and replace the valve. |
| (4) | Reduce the amount of lubricant to the degree that no oil splashes out of the air exhaust port (R port). |
| (5) | Repair or replace actuators. |
| (6) | Replace the valve. |
| (7) | After stopping air and re-tighten the bolts. |

If no improvement is achieved in spite of the above countermeasure, inside of the valve may have some abnormality. In this case, stop using the valve immediately.

If any of followings are carried out, inside of the valve may have some failure. In this case, stop using the valve immediately.

- The oil supplied was not the specified type.
- Lubrication was stopped during operation. Or, lubrication was interrupted temporarily.
- The product was directly exposed to water.
- Severe impact was applied.
- Foreign matter such as condensate or dust has entered the product.
- Other than the cases mentioned above, any usage which falls into the precautions given in this Operation Manual.

*If the product has failed, then please return the valve as it is.

| Revision | |
|-----------|---------|
| □ Renewal | 2018. 9 |

SMC Corporation

4-14-1, Sotokanda, Chiyoda-ku, Tokyo 101-0021 JAPAN
Tel: + 81 3 5207 8249 Fax: +81 3 5298 5362
URL <http://www.smcworld.com>

Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.
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